# Sanipit® 24 GR CB

Pre-assembled 1 HP grinder pump system w/24" x 24" basin

Technical Sales Sheet



Saniflo SFA

## **MADE IN FRANCE** TO SUPERIOR QUALITY STANDARDS

Since 1958, the legendary Sanibroyeur and its rich brand recognition is nestled in this Oise village on a more than 8 acres site. Daily, about 300 people get together and work hard to continue building its notoriety. Over the years, the Brégy site has seen important investments that has transformed this simple assembly line into a near-autonomous operation.

#### **TESTING AND** DESIGN



It's in the laboratory that the SFA products are designed and come to life. Nothing beats a series of tests to make sure the products are

#### **WINDING AND MOTOR MANUFACTURING**



SFA has integrated winding and motor assembly since 1960. Entirely under robot control, a digital camera controls part of the elements to ensure optimal effective and durable. quality every step of the wav.

#### MANUFACTURING PRODUCTION OF **OF ELECTRONIC BOARDS**



In the interest of superior quality, in the last few years, SFA integrated the production of its electronic boards at the Bréav site. These boards are then assembled by the operators.

### **COMPOSITE AND RUBBER PARTS**

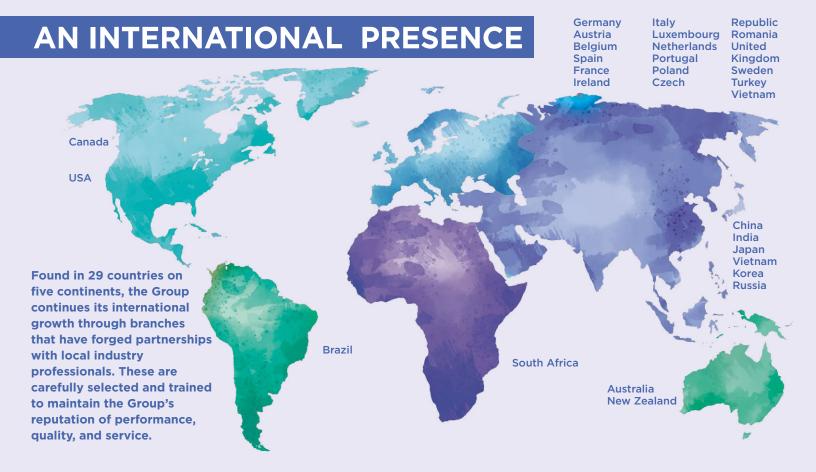


To date, the plastics processing department consists of 33 machines and a total of 760 molds. From the flow of the plastic pellets from the silos to the machines, to the melting and molding of the parts, the process is fully automated.

#### **COMPONENTS ASSEMBLY**



On site, robots and humans work together towards a common objective. When the work requires finesse, operators assemble parts, but when parts are difficult to move or assemble, robots come to the rescue.



# Sanipit<sup>®</sup> 24 GR CB

Pre-assembled packaged 24" x 24" grinding 1 HP pump system w/basin and control panel/alarm system.



**Pre-assembled heavy-duty** 

**24" basin** equipped with grinder pump and control panel/alarm system.

Capable of pumping up to 25 Ft

(Max. Shut-off head: 33 Ft).

Equipped with an external

control panel and visual/audible alarm system.

Tight seal odour eliminating lid attaches with bolts into an interlocking channel.

fail-proof air pressure switch system with triple redundancy.

Superior wastewater detection system

giving a longer life expectancy without any maintenance.

Easy access to all major internal components including motor, grinder blade and pressure — switches.

Powerful 1 HP motor equipped with stainless steel grinder blade meant for commercial applications.

#### **TECHNICAL SPECIFICATIONS**

#### Motor/Electrical:

1 HP / 120 V - 60 Hz / 10 Amps (Max)

#### Max. temperature:

158 °F (70 °C)

#### Discharge/vent pipe/inlet diameters:

2" Discharge / 2" Vent / 4" Inlet

#### Discharge rate at 25 ft:

29 GPM (110 LPM)

#### Discharge rate at 3 ft:

66 GPM (250 LPM)

#### Shut-off head:

33 ft (10m)

#### Weight:

66 lbs (30 kg)

#### **ON/OFF Levels:**

7-3/4" (195mm) / 3-1/4" (83mm)

**①** 

#### IP rating:

IP 68

#### **Capacitor rating:**

60 µF

#### Maximum vertical discharge:

25 ft (7.2 m)

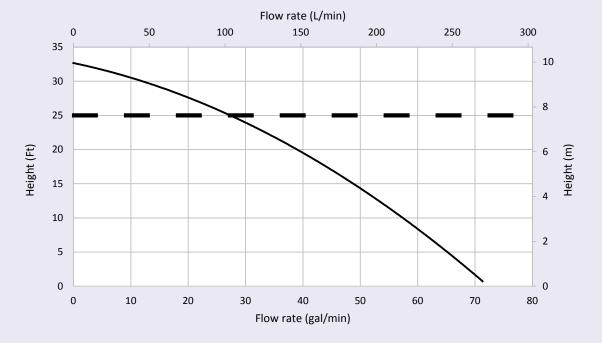
#### **Maximum horizontal discharge:**

328 ft (100 m)

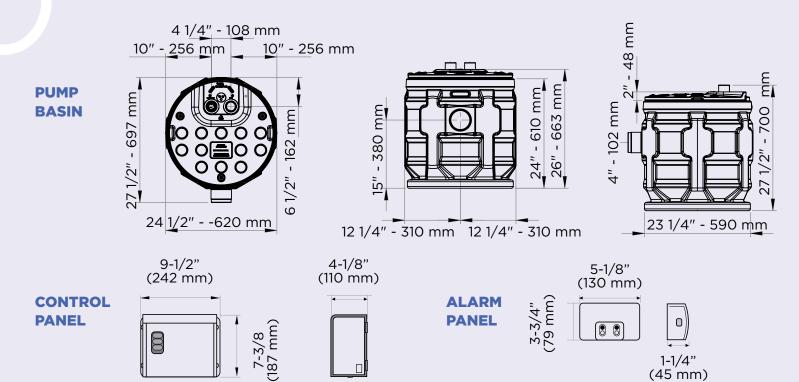
#### **Basin capacity volume:**

21 g (80 l)

#### **PUMP CURVE**



#### COMPLETE PUMP PACKAGED SYSTEM





## ALSO AVAILABLE FOR RETROFITS

Sanipit® 24 GR Part# 053

Pre-assembled retrofit pump kit with built-in 1 HP grinder and air pressure switches that adapts to 24" diameter basins.





