

Model: IN6018E

# **Installation Manual**

• Thank you for choosing our products. Please read the instructions carefully before installation and keep it available for future maintenance or reference.

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### IMPORTANT SAFEGUARDS

When using electrical products, especially when children are present, basic safety precautions should always be followed, including the following:

- 1. The appliance is not to be used by persons (including children) with reduced physical, sensory or mental capabilities, or lack of experience and knowledge, unless they have been given supervision or instruction.
- 2. This appliance can be used by children aged from 8 years and above and persons with reduced physical, sensory or mental capabilities or lack of experience and knowledge if they have been given supervision or instruction concerning use of the appliance in a safe way and understand the hazards involved.
- 3. Children shall not play with the appliance.
- 4. Cleaning and user maintenance shall not be made by children without supervision.

### READ ALL INSTRUCTIONS BEFORE USING



**DANGER** –To reduce the risk of electrocution:

- 1. Do not use while bathing.
- 2. Do not place or store product where it can fall or be pulled into a tub or sink.
- 3. Do not place in or drop into water or other liquid.
- 4. Do not reach for a product that has fallen into water. Unplug immediately.
- 5. Do not wash the main unit or electrical plug with water or detergent.
- 6. Do not handle the electrical plug with wet hands.
- 7. Never block the outlet of the air dryer.
- 8. Never disassemble, repair or modify this product.
- 9. During installation, disassembly, repair and maintenance of the product, the power plug must be switched off and water supply be shut off.



 $\mathbb{N}$  **WARNING** —To reduce the risk of burns, electrocution, fire, or injury to persons.

- 1. Close supervision is necessary when this product is used by, on, or near children or individuals with disabilities.
- 2. Use this product only for its intended use as described in this manual. Do not use attachments not recommended by the manufacturer.
- 3. Never operate this product if it has a damaged cord or plug, if it is not working properly, if it has been dropped or damaged, or dropped into water. Return the product to a service center for examination and repair.
- 4. Keep the cord away from heated surfaces.
- 5. Never use while sleeping or drowsy.
- 6. Never drop or insert any object into any opening or hose.
- 7. Do not use outdoors or operate where aerosol (spray) products are being used or where oxygen is being administered.
- 8. Connect this product to a properly grounded outlet only. See Grounding Instructions.
- 9. Do not throw cigarettes and other burning materials into toilet, otherwise it might cause fire.
- 10. This product is an electric appliance, so it must be placed far away from water and other liquid.
- 11. Do not lay the product on its side or upside down during the electrical circuit.
- 12. It is prohibited to use other electric appliances in the same socket.
- 13. It is forbidden to use the power extension or unstable loose outlet.
- 14. Do not reuse any existing water supply hoses, otherwise it might cause leakage, fire or electrical shock. Installation should include specified components and a new water supply hose.

## IMPORTANT SAFETY INSTRUCTIONS

CAUTION -Indicates that failure to follow the instruction may cause body injury or property damage.

- 1. Do not install or use the product in wet places as steam room etc.
- 2. It is recommended to use water-proof electrical outlet which should be installed in a place where is not easily to get wet.
- 3. This product should be used with 110V-120V, 50/60Hz electrical current only, load current is at least 15A. Power plug must be equipped with ground fault circuit interrupter or ground fault electrical leakage protector or similar high sensitive, rapid type leakage switch (Rated sensitive current under 6mA).
- 4. When it thunders, it is strongly recommended to pull out the power plug.
- 5. Do not stand on ceramic toilet.
- 6. Ceramic toilet must install floor fixing bolts.
- 7. Do not stand on product unit, seat and lid.
- 8. Do not lean against the seat lid when using the product, to avoid damage.
- This product is equipped with a soft-closing seat lid. Do not push the toilet seat closed, or damage may occur.
- 10. Do not use any caustic chemicals or scrubbing brush to clean this product.
- 11. Exposure to direct sunlight is prohibited.
- 12. Only use tap water or potable water, otherwise it may cause chafing.
- 13. Do not connect water supply to heater outlet. Make sure inlet water temperature is between 3~35°C/37.4~95°F
- 14. When the room temperature is under zero degree, please drain the water tank, to avoid freezing.
- 15. Raise room temperature to prevent the toilet from damage due to freezing.
- 16. When moving the product from cold or wet environment into normal room temperature, wait for 2 hours until the condensation water is fully volatilized. Doing so can prevent the product from electrical short-circuit.
- 17. When not using the product over three(3) days, drain the water out of the toilet and pull the electrical plug from the wall outlet.
- 18. Stop using the product and shut off the power when product malfunctions. Call for professional service.

#### **GROUNDING INSTRUCTIONS**

This product should be grounded. In the event of an electrical short circuit, grounding reduces the risk of electric shock by providing an escape wire for the electric current. This product is equipped with a cord having a grounding wire with a grounding plug. The plug must be plugged into an outlet that is properly installed and grounded.

**DANGER** – Improper use of the grounding plug can result in a risk of electric shock.

If repair or replacement of the cord or plug is necessary, do not connect the grounding wire to either flat blade terminal. The wire with insulation having an outer surface that is green with or without yellow stripes is the grounding wire.

This product is factory equipped with a specific electric cord and plug to permit connection to a proper electric circuit. Make sure that the product is connected to an outlet having the same configuration as the plug. No adapter should be used with this product. Do not modify the plug provided — if it will not fit the outlet, have the proper outlet installed by a qualified electrician. If the product must be reconnected for use on a different type of electric circuit, the reconnection should be made by qualified service personnel.

## SAVE THESE INSTRUCTIONS

# **Technical specification**

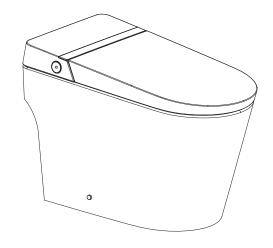
Model		IN6018E	
Main Unit	Rated voltage	110V-120V, 50/60Hz	
	Rated power	1170W	
	Water proof	IPX4	
	Power cord length	About 2.2m	
	Flush volume	1.6/1.1Gpf, 6.0L(full flush)/4.1L(half flush)	
	Flushing mode	Siphonic jet	
	Rough-in	305mm	
Toilet	Outlet outside diameter	≤100mm	
	Drainage method	S-trap	
	Water pressure range	0.09MPa (dynamic pressure, flow rate of 3.96+Gal/min or 15.0+L/min) - 0.8MPa (static pressure)	
	Heating mode	Instant	
	Heating power	120V/1400W	
	Water temperature	6-level adjustment	
	Water volume	3-level adjustment	
Cleaning	Cleaning mode	Rear washing / Oscillating washing, Front washing / Oscillating washing	
device	Nozzle position	5-level adjustment	
	Water pressure protector	Pressure maintaining device, Automatic pressure relief device	
	Anti-fouling device	Automatic nozzle cleaning, Anti-syphon device, Anti-backflow device, Filter device	
	Safety device	Thermal fuse, Water temperature sensor, Ground protection, Thermostat, Over temperature protection, Leakage protection plug	
Drying device	Warm air volume	Over 0.2m <sup>3</sup> /min	
	Warm air temperature	6-level adjustment	
	Heating power	250W	
	Safety device	Thermal fuse, Temperature sensor, Thermostat	

Model		IN6018E	
Deodorization	Deodorization method	Photocatalyst-free	
	Surface temperature	6-level adjustment	
	Heating power	50W	
Heated seat	Burn protection	After 10 minutes of use, t automatically drop slowly	•
	Safety device	Seat sensor, Temperature Thermal fuse, Leakage p	· · · · · · · · · · · · · · · · · · ·
	Night light assembly	Intelligent, Always on, Alv	vays off
	User ID setting	To avoid interference whe	en used by multiple users
	Automatic flushing	Automatic flushing after u	ise
Caring device	Power off flush (optional)	Toilet will be washed manually after power failure (This function is optional, please install the battery before use when it is available.)	
	Foot sensor flushing function (optional)	Foot sensor flushing	
Difference description	Lid opening	Soft close	Lid auto-open
Antibacterial site		Seat, Nozzle	

### Rated power:

Under the condition of ambient temperature 23L/73Ń, water static pressure 0.18MPa.02MPa, water temperature 5L/41Ń, power toilet on, set water pressure, seat temperature, water temperature to the highest level in turn and perform one rear washing cycle.

# **List of materials**



Main Unit



Remote Control Components



Sealing Flange



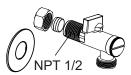
Installation Cardboard



Installation Manual



Braided hose (Installed)



Angle Valve

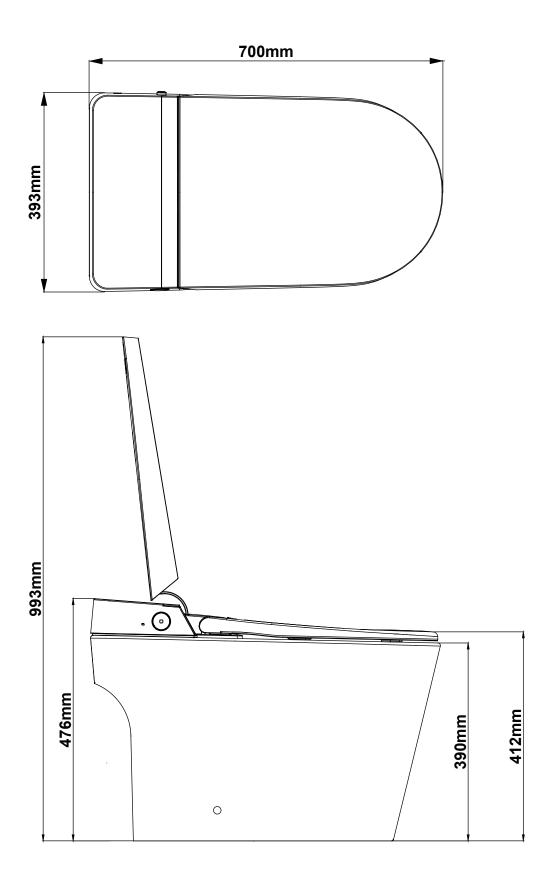


Mounting Kit



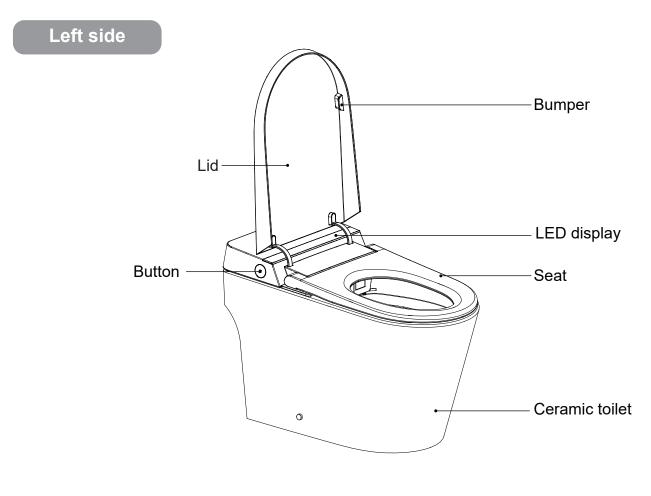
Battery box (optional)

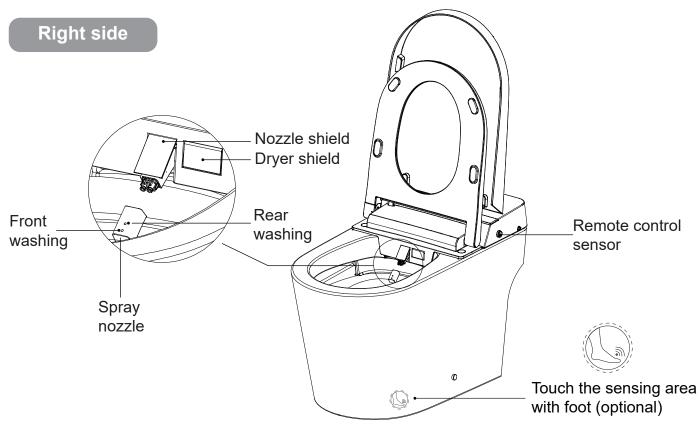
# **Technical drawing**



- 1. The drawing is for reference only, and we reserve the right to modify the product appearance.
- 2. Product appearance is subject to change in kind.

# Parts identification



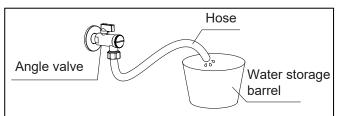


## **Toilet installation**

### ⚠Precaution before installing

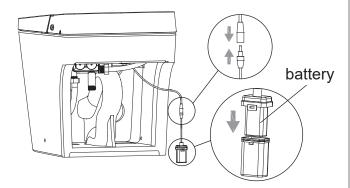
 Minimum dynamic working water pressure: 0.09+MPa (3.96+Gal/min or 15+L/min), failure to meet this pressure will not achieve the best flushing effect.

Note: Apply the methods below if you don't have water pressure testing device.



Open the angle valve to check the water volume. If the water volume after 10 seconds is greater than 0.66Gal (2.5L), then it is OK to proceed installation.

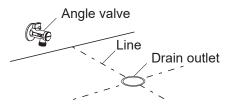
- 1. Installation of battery box (Suitable for fuction with power off flush.)
  - Take battery box and insert batteries for flushing without power.
  - Plug DC connector on the battery box and toilet.
  - Place battery box at the bottom of toilet.



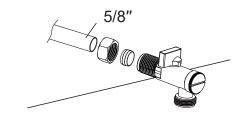
- Note: 1. It is recommended to use high quality 6LR61 9V battery.
  - Connect battery box to cable for flushing without power and place it at the bottom of toilet if this function is not required.

### 2. Installation of angle valve

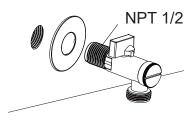
Draw drain outlet centerline on the floor.
 Install angle valve at proper position on the wall according to the dimension of toilet.



Installation Method 1:



· Installation Method 2:

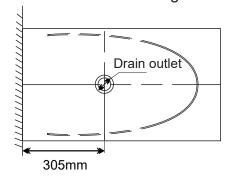


#### Note:

- 1. Please use the supplied angle valve when installing this toilet. Use of another angle valve not including a filter may result in blockages in the toilet and bidet waterways.
- 2. If replacing an existing angle valve, please contact a professional for installation.

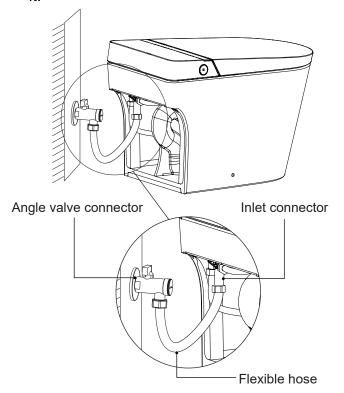
### 3. Cardboard installation

- Align cardboard with the centerline of drain outlet;
- Draw contour line according to cardboard;



#### 4. Hose

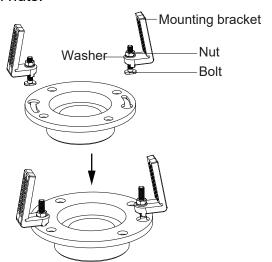
 Connect the water inlet and angle valve of the toilet with the matching hose and tighten it.



Note: Please use this supplied water supply hose, to ensure optimal flushing performance.

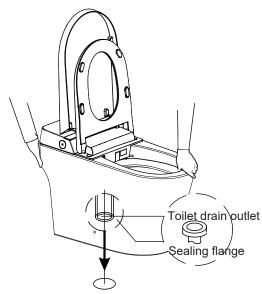
### 5. Mounting bracket installation

 Assemble the mounting bracket with bolts and then install them to the pre-installed flange plate on the ground and lock tight with nuts.



#### Ceramic toilet installtion

- · Install a sealing flange into drain outlet;
- Install ceramic toilet on the corresponding position.

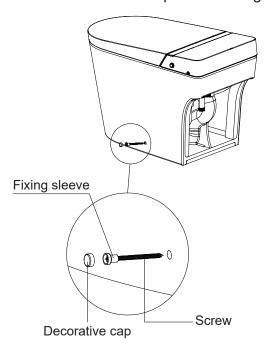


#### Note:

- 1. Two people are required to carry the toilet.
- 2. Please clean up the drain outlet;
- 3. Please make sure ceramic toilet outlet sits perfectly on drain outlet.

### 7. Screw installation

- Put the screw through the fixing sleeve and then install it through the holes (on both sides of the toilet ceramic) to the mounting bracket on the ground. Lock tight.
- Install the decorative cap on the fixing sleeve.

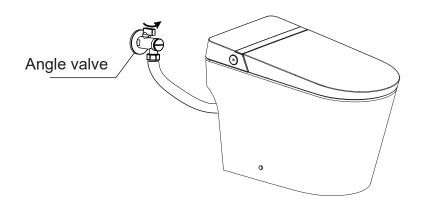


# **Preparation**

### 1. Turn on the angle valve

Check the threaded connection for leaks to ensure complete sealing. Turn the angle valve counterclockwise to the full open position.

(Note: The angle valve opens with a large torque for the first time.)



#### 2. Power Connection

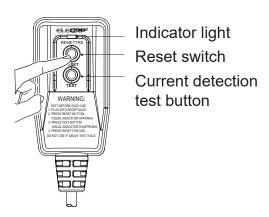
• Insert the leakage protection plug into a power socket, press the reset switch, plug indicator lights up, indicating that the power is on.

#### Note:

Press the test button prior to usage, the reset switch pops up indicating that the leakage protection function is normal.

Press the TEST button (then RESET button) every month to assure proper operation.

- \* Only for models with leakage protection plug.
- \* Please refer to the actual product.

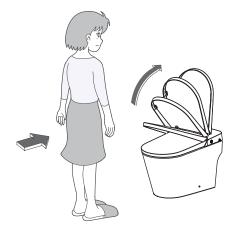


### 3. Self-inspection

- 1. Once power is connected, the buzzer beeps and the button lights up in white. All icons on the display light up, and the self-inspection starts.
- 2. The buzzer beeps again, then the self-inspection completes. The button lights up in white. Intelligent night light, water temperature and ECO icons go off and seat temperature icon lights up.
- 3. The product is ready to use.

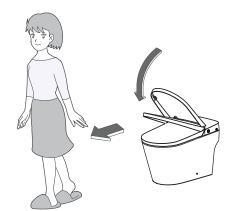
# Lid auto open/close

\* Only for the product with lid auto opening/closing function. This function is turned off by default. For the first use, please turn on this function by remote control.



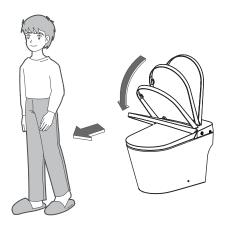
1. Approaching the toilet

When user enters the sensing range, the seat lid opens automatically.



2. Leaving the toilet ■

The seat lid closes automatically 180 seconds after user leaves.



- 3. Standing up to urinate
  - 1. Open the seat by remote control or hand.
  - 2. The seat and lid close automatically 180 seconds after user leaves.

# **Foot sensor**

If the model you purchased is with foot sensor,

1. When the lid and seat are both closed, touch the sensing area with foot to open the lid.



2. When the lid is open and seat closed, touch the sensing area with foot to open the seat.



3. When the seat and lid are open, touch the sensing area with foot to close the seat and lid and activate a half flush.



## **Maintenance**

Main unit care and maintenance

- 1. Shut off power supply before doing maintenance.
- 2. Use only a soft, damp cloth to clean. Avoid using harsh chemicals.



3. Once cleaning is completed and all surfaces are dry, re-connect the power plug.

### Filter maintenance

If poor spray perfomance occurs under normal conditions:

- 1. Turn off power and the angle valve
- 2. Unscrew angle valve nut
- 3. Remove filter net

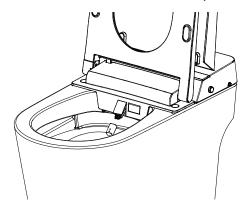




- 4. Clean out the filter net under running water using a toothbrush
- 5. Reinstall filter net and angle valve nut
- 6. Turn on the angle valve and connect the power.

Spray nozzle maintenance and care

- 1. Nozzle self-cleaning
- When no one is seated, short press "REAR/MOVE" Button on the main unit, the nozzle will automatically stretch out to allow access for cleaning.
- 2. Spray nozzle disassembly
- When the nozzle moves forward, the nozzle can be removed and cleaned separately.



- 3. Use only a soft cloth or soft brush to clean
- Do not pull or push the wand, to avoid damage.





- 4. Nozzle retraction
- Put the nozzle back on and press "Stop" Button to return the spray wand to its normal position.

# **Emergency troubleshooting**

### Power and water failure

 Put around 2.1Gal (8L) water into a barrel and flush the ceramic bowl.

Note: Avoid water spilling from bowl.



### Product unused for a period of time

 When the product is left unused for a long time, especially in cold weather, it is highly recommended to drain the water to prevent freezing.

### To discharge water

- 1. Activate flushing, and then turn off angle valve to stop water supply.
- 2. Unplug and cut off the electricity
- 3. Disconnect the hose from angle valve, drain the water and reconnect.



- For your safety, it is recommended to put antifreeze into the remaining water in the bowl.
- \* Please turn on power and water supply when using again.



Note: Before water discharging, the power must be cut off!

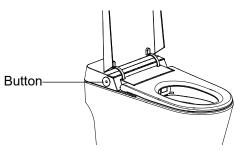
### Failure of remote control

- 1. Operate via buttons on the main unit.
- 2. Battery replacement
- Remove the remote control from holder.
- Open the battery cover and replace the batteries.
- · Put the remote control back.

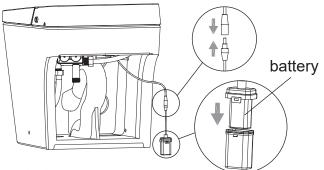
Note: After battery replacement, the remote control settings will be restored to the defaults. Please reset.

If the toilet with power off flush function.

- 1. No power
- Operate via button on the main unit.



- 2. Battery replacement
- Unplug DC connector and remove the battery box.
- Install new batteries.
- Reconnect battery box and put it back.



#### Reminder:

- 1. It is recommended to use high quality 6LR61 9V battery.
- 2. It is recommended to replace the battery every two years, otherwise there may be a risk of leakage.

# **Description of the button function**

Stop	<ol> <li>Press and hold Stop Button to enter shutdown mode (white light off), press Stop Button again to return to functional mode (white light always on). In shutdown mode, all functions and buttons (with the exception of the Stop Button) will not operate.</li> <li>When seated, short press Stop Button to stop front washing, rear washing or drying functions; When no one is seated, repeatedly press Stop Button, the main unit will switch between functional mode (white light always on) and energy saving mode (white light flashing).</li> </ol>			
Rear washing/ Oscillating washing	<ol> <li>When seated, press Rear Washing Button to start rear washing function and press again to shift to oscillating washing. Press Stop Button to stop rear washing immediately. After one cycle washing, drying function will be automatically turned on and stop after one cycle.</li> <li>When no one is seated, press Rear Washing Button, the nozzle will stretch out to allow access for cleaning; Press Stop Button, the nozzle will retract.</li> </ol>			
Front washing/ Oscillating washing	When seated, press Front Washing Button to start front washing function and press again to shift to oscillating washing. Press Stop Button to stop front washing immediately. After one cycle washing, drying function will be automatically turned on and stop after one cycle.			
Flushing	<ol> <li>When seated, long press Flushing Button to start drying function.         The drying will stop automatically after on cycle, while it will stop immediately if the user presses Stop Button.     </li> <li>In non-off mode, short press Flushing Button to start flushing function. During rear washing or front washing, flushing function will not operate. During nozzle cleaning, only when spray wand is fully extended or retracted can flushing function be activated.</li> </ol>			

Note: Default settings for all functions are intermediate when powering on. Use remote control to switch to the function level set before.

# **LED** display description



intelligent night light



water temperature



temperature display



seat temperature



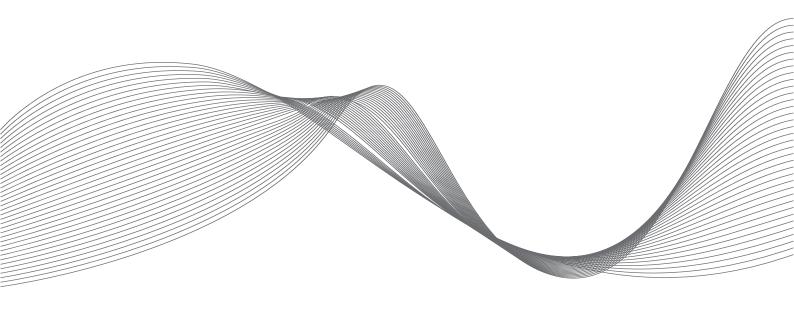
ECO energy saving

### Description of LED display:

- 1. During self-inspection, icons of intelligent night light, water temperature, seat temperature and ECO light up, and the temperature is displayed at 88. After self-inspection, intelligent night light, water temperature and ECO icons go off and seat temperature icon lights up, showing current seat temperature. The temperature shows "--" at neutral level.
- 2. In non-energy-saving mode, seat temperature icon lights up, showing current seat temperature (temperature in neutral shows "--"). During water temperature adjustment, seat temperature icon goes off and water temperature icon lights up, showing current water temperature (temperature in neutral shows "--"). Water temperature icon goes off and seat temperature is displayed after 10 seconds.
- 3. During washing, seat temperature icon goes off and water temperature lights up, showing current water temperature (temperature in neutral shows "--").
- 4. Intelligent night light icon lights up when this function turned on, otherwise it goes off.
- 5. In energy saving mode, ECO icon lights up. Seat temperature in neutral shows "--", otherwise it shows Level 1.
- 6. LED display goes off completely when shutting down.
- 7. LED display goes off completely after 30 seconds once no longer being used. When seated or pressing any button, LED display is activated to show current status.
- 8. When user enters the sensing range, LED display lights up showing current status; Display goes off completely 30 seconds after user leaves. (Only for the toilet with lid auto open/close function.)

# **Troubleshooting guide**

Problem	Cause	Solution	
	Water supply hose is kinked	Straighten the hose to remove the kink	
No water from nozzle	Angle valve is off	Turn on the angle valve	
	A water failure occurred	Restore the water supply	
	Water supply hose is kinked	Straighten the hose to remove the kink	
Poor water spraying	Angle valve is not fully turned on	Turn on the angle valve fully	
	Filter is clogged	Clean the filter	
Low water temperature	The water temperature is not set properly	Adjust the water temperature	
Low seat	The seat temperature is not set properly	Adjust the seat temperature	
temperature	In standby mode	Switch to functional mode and wait for 3+ minutes	
Low dryer temperature	The dryer temperature is not set properly	Adjust the dryer temperature	
Dryer not blowing	In standby mode or energy saving mode	Switch to functional mode to use dry function	
Spray wand cannot	Power off	Push back the spray wand gently and put power on	
retract	Get stuck by impurities	Remove the impurities	
Construction of a constant	Power off	Turn on the power	
Spray wand cannot stretch out	User is not within the sensing area of the seat	Adjust position on seat to activate the sensor	
Remote control cannot display	The positive and negative direction of the batteries is incorrect	Reload the batteries	
	Low battery	Replace new batteries	
Malfunction of	User is not within the sensing area of the seat	Adjust position on seat to activate the sensor	
Malfunction of deodorization	Deodorization function continues after user leaves.	It is normal for the deodorizing function to continue operating after user leaves, for complete odor removal.	
Manual flushing cannot work during power failure (Suitable for fuction with power off flush.)	No or low battery	Replace new batteries for power failure flushing	
	If the problem cannot be resolved as per above solutions, please disconnect the power and contact service providers.		
Caution	If the power leakage protection switch always trips, it means that the product is leaking. Please disconnect the power and contact service providers.		



The picture of product may not be entirely consistent with actual appearance and color because of product improvements, please in kind prevail.